



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

report

D3622-1
Job Sheet 170692



Part No: D3622-1

Job Qty: 20 ea

Part Name: Ball Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/30/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 07-04-24 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		1/29/18	0.00	0.00	Start Up Machining-2		<i>JB 18-03-21</i>
100	Hardinge	20 pcs		1/30/18	0.00	2.60	Hardinge		<i>JB 18-03-21</i>
110	QC	20 pcs		1/30/18	0.00	0.00	QC2 Machining-2		<i>JB 18-03-21</i>
120	QC	20 pcs		1/30/18	0.00	0.00	QC8 Machining-2		<i>JB 18-03-21</i>
130	Packaging	20 pcs		1/30/18	0.00	0.00	Packaging3-1 <i>57043</i>		<i>MAR 22 2018</i>
140	QC21-SA	20 Ea		1/30/18	0.00	0.00	QC21		

Part Op Descriptions: **100** - 1-TURN AS PER FOLIO FA686 & DWG D3622 ,

DAS
21
9-50

MAR 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303H0.500	303 Hex Bar .500	2.1600 ft (.108 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303H0.500	2	12	0

Part Specifications

Specifications could not be found.

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	08.04.15	New Issue	KJ/DD	
B	10.02.02	Dwg Rev updated	KJ	
C	11.02.18	Dimensions updated per Dwg Rev C	KJ	
D	16.06.24	Dwg Rev updated	KJ	
E	16.10.13	Dimensions updated	KJ	



Container No: S053568



Part: D3622-1

Job No: 170692

Serial No/Batch: S053568

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/21/18